

INSTRUCTIONS

STEERING HEAD BEARING RACE PULLER P/N 08-0545

- **1.** Remove all parts necessary as per your OEM manual to access your steering head bearings. For this job you will need a 24 mm and a 12 mm wrench.
- 2. Insert the puller into the frame as shown in the picture. Tighten the aluminum expansion nut to secure the puller to the lip of the tapered bearing race. **WARNING!!!** Make sure that the lip of the puller is engaged with the bearing!!! on some frames it is easy to grab the lip of the bearing seat.
- **3.** Install the puller cup, washer, and nut as shown in the picture. Make sure that the cup is centered on the frame and tighten the assembly.
- **4.** Use the 12 mm wrench to keep the puller from rotating while you tighten the nut with a 24 mm wrench. Repeat this sequence until the bearing has been fully removed from the frame.













For installing the new bearing we recommend the Motion Pro Steering Head Race Driver (P/N 08-0550). To remove and replace the bearing from the steering stem we recommend the Motion Pro Steering Stem Bearing Tool (P/N 08-0544).

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