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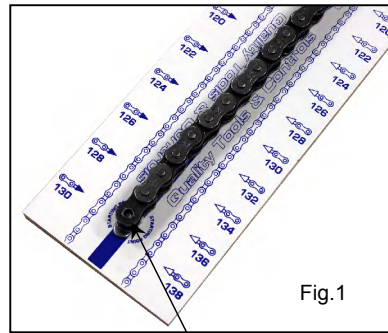
# INSTRUCTIONS

## Chain Cutting Board P/N 08-0450

The Motion Pro Chain Board is designed to easily and accurately size chains to specific lengths without the mistakes that can commonly result from miscounting links.

To use the Motion Pro Chain Board simply place the first link of the chain over the "starting point" pin at the bottom of the board (both 40 and 50 series chain use the same starting point).

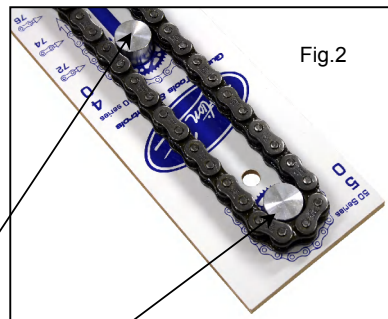
**Fig.1**



**STARTING PIN**

For 50 series chain (520, 525, 530) wrap the chain counter clockwise over the upper pin.  
 For 40 series chain (420, 425...) wrap the chain clockwise over the lower pin.

**Fig.2**



**LOWER PIN**

**UPPER PIN**

The markers on the sides of the chain board will point to the corresponding link number (for 50 series chain the markers are on the left, for 40 series the markers are on the right).

**Fig.3**

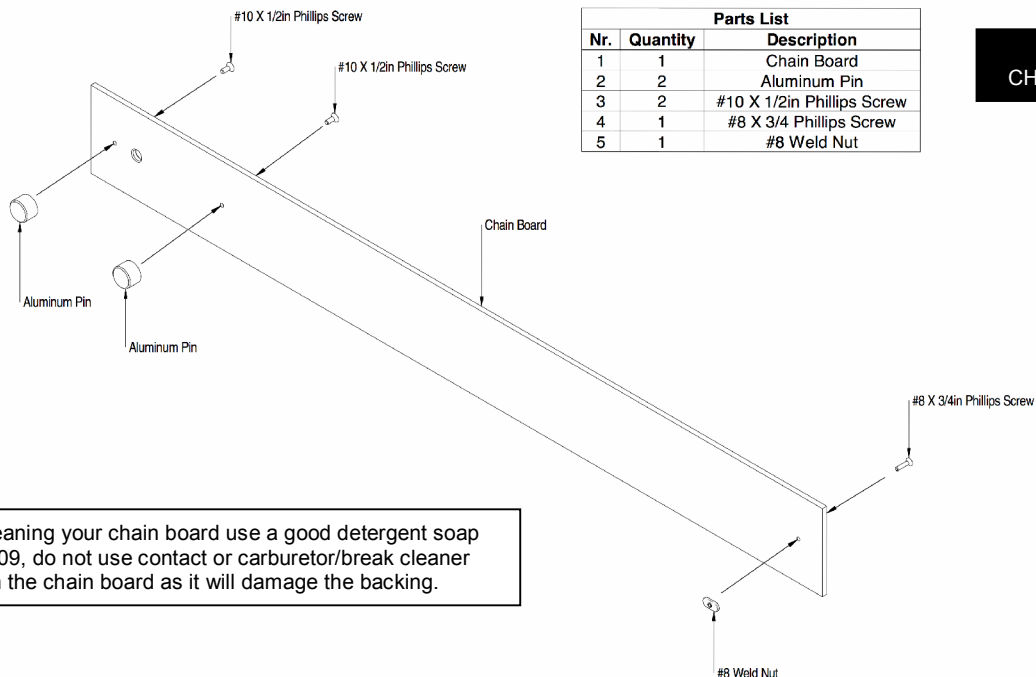


**50 SERIES CHAIN MARKERS**

**Fig.3**

**40 SERIES CHAIN MARKERS**

Parts List		
Nr.	Quantity	Description
1	1	Chain Board
2	2	Aluminum Pin
3	2	#10 X 1/2in Phillips Screw
4	1	#8 X 3/4 Phillips Screw
5	1	#8 Weld Nut



For cleaning your chain board use a good detergent soap like 409, do not use contact or carburetor/break cleaner on the chain board as it will damage the backing.